



The Indo Textile Stores

Since - 1937

Jacquard Wire Healds with Spring Assembly



Drop Wires



Wire Healds



Flat Steel Heddles



The Indo Textile Stores

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Our Works :
J. V. Textile Industries
Udhna, Surat (Gujarat)



We understand your weaving needs

www.bluestarheddles.com



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About Us

Incorporated in the year 1937, The Indo Textile Stores a Mumbai based family managed company has come a long way from the time it was founded by Late Shri Sureshchandra I. Vakil, formed as an Import & Export firm for all your weaving needs. Seeing the potential growth offered by the Textile market globally late Shri Sureshchandra Vakil imported wire healds manufacturing plant & technical know-how from Japan and started operating in the year 1957 by manufacturing Wire Healds.

The Company was restructured in the year 1978 and was named as Liberty Textile Industries. The company now operates from Udhana near Surat as J V Textile Industries which Manufactures & Exports Wire Healds, Flat Steel Healds, Drop Wires & Imports & Supplies Textile Weaving Spares as per client's requirement under the brand name of 'Blue Star'.

The Company is today ably managed by Shri Sureshchandra Vakil grandsons under guidance and blessings from Shri Hemant S Vakil & Shri Charul S Vakil



Mr. Kaushal H. Vakil



Mr. Keyur H. Vakil

"Blue Star" brand Wire Healds has an established name in the Textile industry business which have fulfilled the dreams of a sea of satisfied and valuable customers as the Company believes in Total Quality Management and understand the value of customer satisfaction. The Company firmly believes that sustained growth can be possible only by partnering with customer and understanding their needs, providing customized and cost efficient product.

Strong business relationships, commitment to outstanding services and wide range of application know how makes this Company a preferred partner for its customers. Ensuring you the Best of Service.

Mission

We believe and practice our commitment towards achieving excellence in Quality & Consumer Satisfaction. Through this we aim to be a market leader in our operations.

Vision

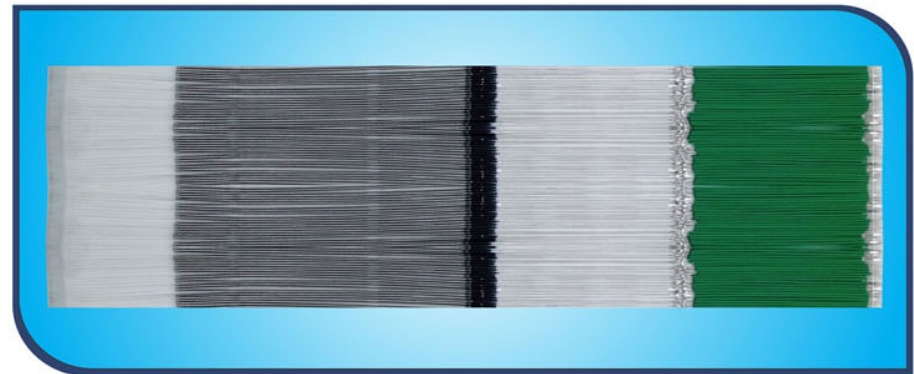
We will strive to become India's No 1 Textile manufacturing & Export based company in related businesses of Wire healds, Flat Healds, Drop Wires & Textile Weaving Spares.

We will constantly explore innovative methods of driving growth & profitability.

Our promise to the customer is to provide him with value for money product at the lowest cost with utmost quality assurance.

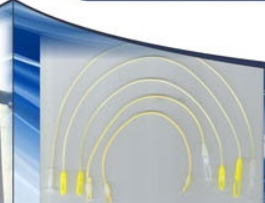
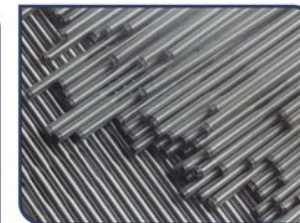
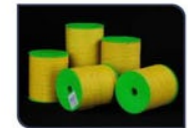
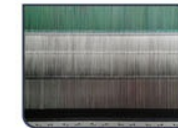
We will continue our endeavor to fulfill the needs of the consumer by continuous and thorough understanding of our customer.

We recognize that meeting our customers needs is necessary for our own success.



Eye No	Mail Eye	Dimension
1010R		2.6 X 0.9
1015R		3.2 X 1.3
1020R		4.0 X 1.5
328R		4.2 X 2.3
355R		5.2 X 2.3
380R		5.6 X 2.7
3125R		3.0 X 1.2
518SR		5.0 X 1.8

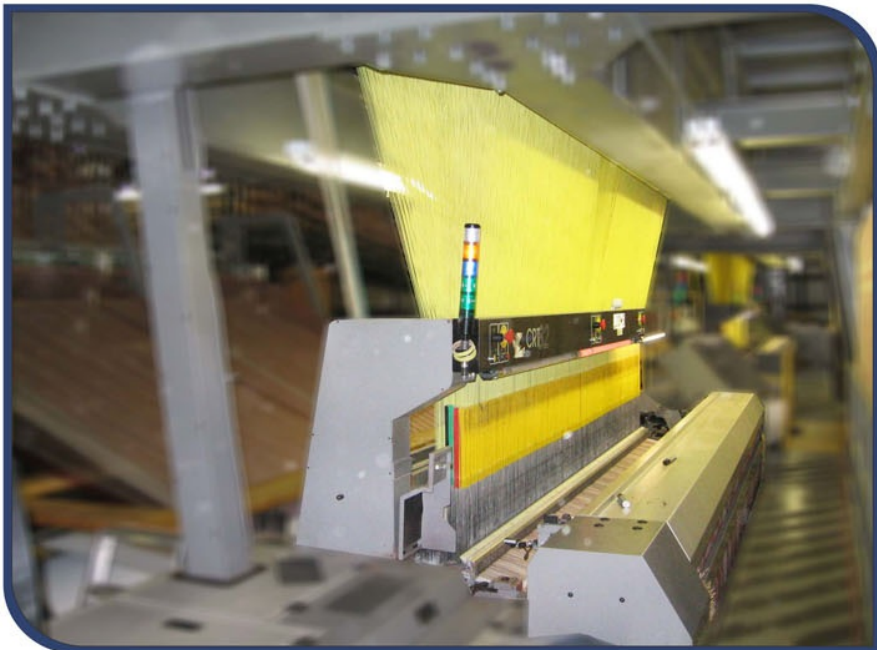
Specification	
Heald Length	: 260, 275, 280, 304, 330, 350, 400 mm.
Heald Wire	: 0.31, 0.34, 0.38, 0.40, 0.50 mm.
Spring Tension	: 20, 30, 40, 50, 60, 70, 80, 90, 100, 150gm





The Indo Textile Stores

Wire Healds for Carpet Weaving Looms



The Indo Textile Stores

Wire Healds for Circular Weaving Looms



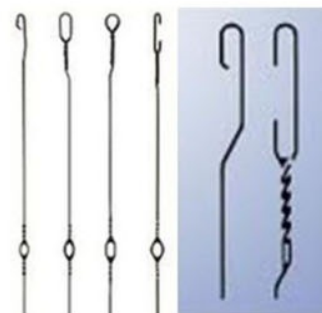
Eye No	Sketch	Dimension
328R		4.2 X 2.3
380R		5.6 X 2.7
1080R		6.6 X 3.9
390R		8.0 X 4.2
420R		9.0 X 4.8
450R		10.0 X 6.3

Specification of Wire Healds with Spring Assembly

Length of Spring	: 500, 600, 700 800 mm
Tension of Spring	: 300, 400, 500, 600, 700 gms
Tube Length	: 240 mm, 290 mm or required

Specification

Length	: 520, 620, 640, 680, 720 and 770mm or required
Wire Size	: 0.71mm, 0.91mm or required
End Loops	: Frame 18 X 5, 22 X 6.5 mm or required Jacquard 5 x 3, 4mm Round Triplex, Arrow
Eye Location	: In Centre or off-centre



Eye No	Sketch	Dimension
1080R		6.6 X 3.9
390R		8.0 X 4.2
420R		9.0 X 4.8
450R		10.0 X 6.3
8040R		8.0 X 4.0
440R		10.5 X 2.8
480R		13.5 X 7.5
65/0		6.5

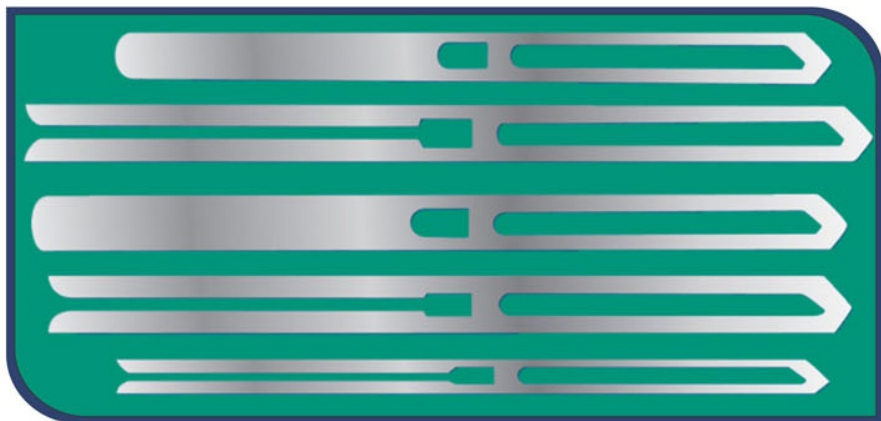
Specification

Length	: 300, 302, 305, 310 & 355 or required
Wire Size	: 0.71mm, 0.91mm or required
End Loops	: Open J, Oblong, Round and Open C.
Eye Location	: In Centre or above centre.



The Indo Textile Stores

Drop Wires



'Blue Star' Brand Drop wires are made from steel strip with round edges manufactured with highly precised tools to avail perfections in requirements.

The Drop wires are de burred to ensure smoothness and even polished to minimize yarn frictions.

'Blue Star' Brand Drop Wires are available as per Customer's Specifications or Sample provided.

Open Type

Length	Width	Thickness	Weight (Grm)
145	11	0.2mm	1.7
		0.3mm	2.5
		0.4mm	3.3
156	11	0.2mm	1.8
		0.3mm	2.7
		0.4mm	3.6
		0.5mm	4.5
165	11	0.2mm	1.9
		0.3mm	2.9
		0.4mm	3.8
		0.5mm	4.8
180	11	0.2mm	2.2
		0.3mm	3.3
		0.4mm	4.4
		0.5mm	5.5
127	8	0.2mm	0.9
156	8	0.2mm	1.1
165	8	0.2mm	1.2

Close Type

Length	Width	Thickness	Weight (Grm)
145	11	0.2mm	1.9
		0.3mm	2.9
		0.4mm	3.8
145	12	0.65mm	7.4
165	11	0.2mm	2.2
		0.3mm	3.3
		0.4mm	4.4
		0.5mm	5.5
165	12	0.65mm	8.1



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Flat Steel Heddles



'Blue Star' Brand offers a wide range of Flat Steel Heddles for modern machines ensuring accurate weaving. 'Blue Star' Brand Flat Steel Heddles are manufactured from superior quality of material for their super finishing. These heddles are quite suitable for high speed machines without any breakages or yarn abrasion.

The threaded eye is made super smooth and polished for easy and perfect weaving of fabric. Simplex and duplex type flat steel heddles are supplied with threaded eye in centre and off centre as per requirement of the customer.

'Blue Star' Brand Flat Steel Heddles are available in Nickel finish & INOX (SS) finish.

The Flat Steel Heddles are mainly identified by their end loops: "C" "J" "O" as illustrated



Eye Specification



End Loops	Type	Length	Section(mm)	Eye(mm)
C	Simplex	280	5.5 x 0.30	5.5 x 1.2
		331		6.5 x 1.8
		382		7.8 x 3.8
J	Simplex	280	5.5 x 0.30	5.5 x 1.2
		331		6.5 x 1.8
		382		7.8 x 3.8
O	Simplex	280	5.5 x 0.30	5.5 x 1.2
		331		6.5 x 1.8
C	Duplex	280	5.5 x 0.30	5.5 x 1.2
		331		
		382		
J	Duplex	280	5.5 x 0.30	5.5 x 1.2
		331		
		382		
O	Duplex	331	5.5 x 0.30	5.5 x 1.2

Blue Star" Brand Flat Steel Heddles are available as per customer's specification or sample provided. We also supply Plastic Heddles.